

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	HOLE WAS 2-1/2, IS NOW 1-25/32	12-5-05	-	-
2	HOLE WAS Ø1-25/32, IS NOW Ø1.812	8-14-06	-	-
2A	CH'D TITLEBLOCK & REVISION BLOCK.	7/1/09	RJC	-

USED WITH 269A6300-80901 KIT

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH SPEC SAND SMOOTH
			-15	1pr.	CYLINDER HOLDING BLOCK	MAPLE OR OAK	2 x 4 x 4	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
									269
	ASSY #								SCALE NTS DATE 12-5-05 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	41L40 Ø5/8 x 3/4

USED ON MODEL
?

DRAWN BY:	PERRITT
APPROVED	
HEAT TREAT	
FINISH SPEC	BLACK OXIDE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RB RED BARN MACHINE	
TITLE	
CYLINDER HOLDING BLOCK	
DWG NO.	RI
269A6300-80901-15	
SCALE NTS	DATE 9-15-03 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

USED ON MODEL ? 	DRAWN BY: PERRITT	<div>RB</div> RED BARN MACHINE	
	CHECKED		
	HEAT TREAT FINISH SPEC	TITLE	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	TITLE	
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	PART #	
SCALE NTS		DATE 9-15-03	SHEET 1 of 1